

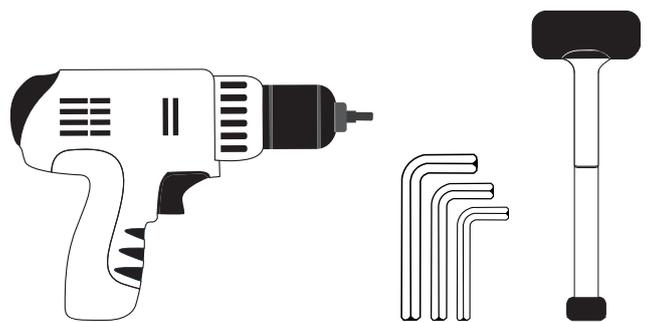
brunner ::



ray table

Assembly instructions

Design: jehs+laub



Thank you for buying a quality Brunner product from the ray table series.

The tables and conference tables have a versatile range of uses and offer the right model and features for every need.

The individual table components can be quickly and easily connected. Cable channels that can be folded down and removed without tools enable flawless media integration. The following instructions will help you to assemble your ray table easily and conveniently.

RAY TABLE ASSEMBLY INSTRUCTIONS

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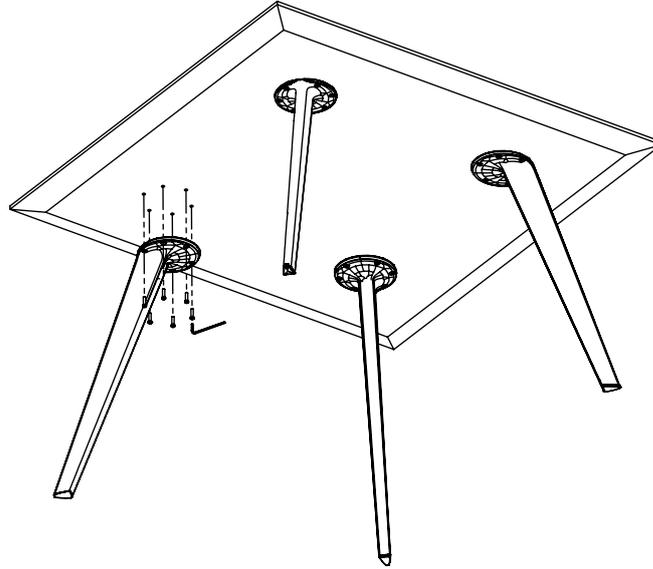
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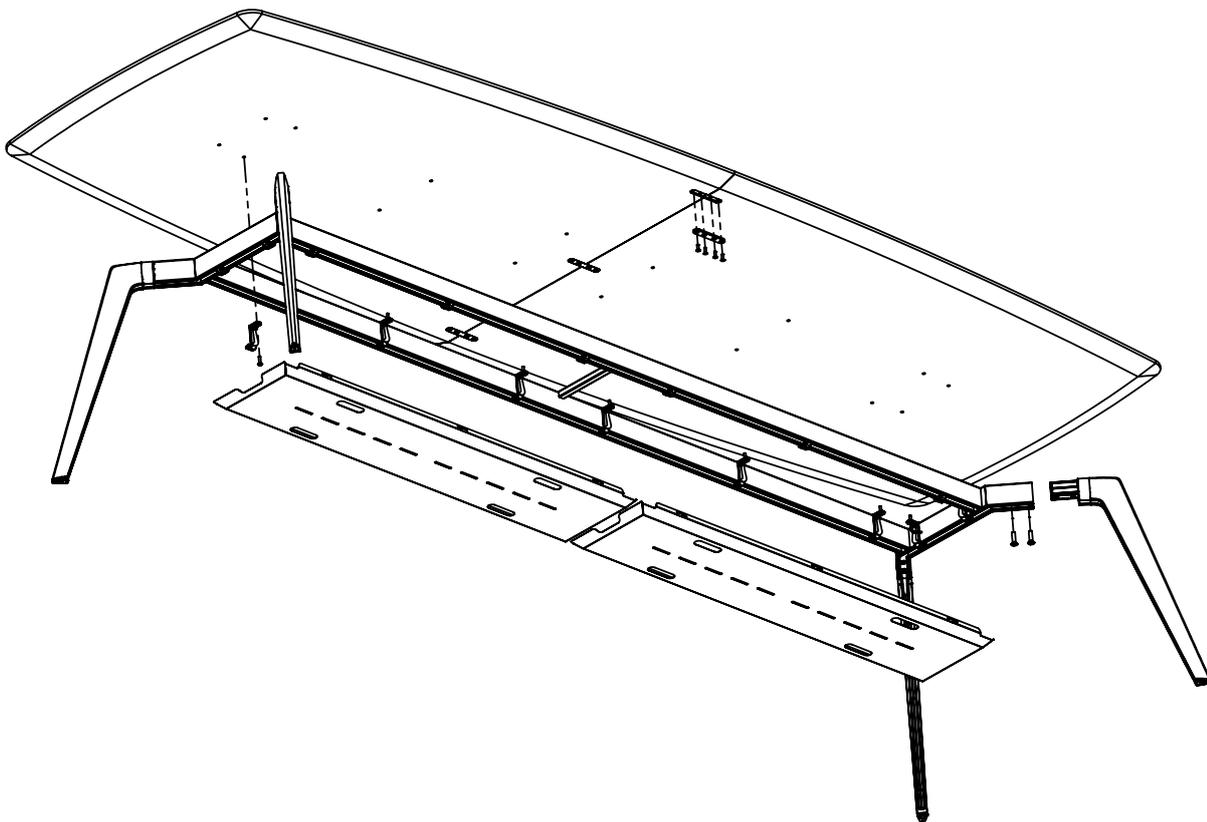
BASIC STRUCTURAL PRINCIPLE OF THE TABLE FRAME

The two exploded-view drawings below illustrate the principle structure of different ray table frames. The first figure shows the arrangement of individual components of an individual leg table for small table top sizes and without electrification options. The second drawing shows the structure of a conference table system with a cable channel and additional electrification options.

Conference table with fixed individual legs for small table tops



Conference table system with visible traverse under-frame for large table tops (for optional attachment of a cable channel)



OVERVIEW OF VARIANTS

Conference table with fixed individual legs



Table top shapes:

9310/1 Circle



Ø 100 cm (with 3 table legs);
Ø 130 cm (with 4 table legs)

9310/0 Square



120 x 120 cm

9310/9 Arch



130 x 130 cm

9330/9 Plectrum



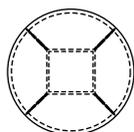
120 cm side length (3 table legs)

Conference table system with visible traverse under-frame and system feet:



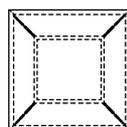
Table top shapes:

9312/1 Circle



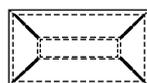
Ø 200 cm

9312/0 Square



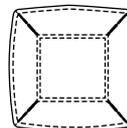
190 x 190 cm

9312/0 Rectangular



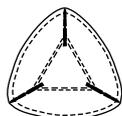
220 x 120 cm; 300 x 120 cm;
380 x 120 cm (2-piece)

9312/9 Arch



200 x 200 cm; 220 x 130 cm;
300 x 130 cm; 380 x 130 cm (2-piece)

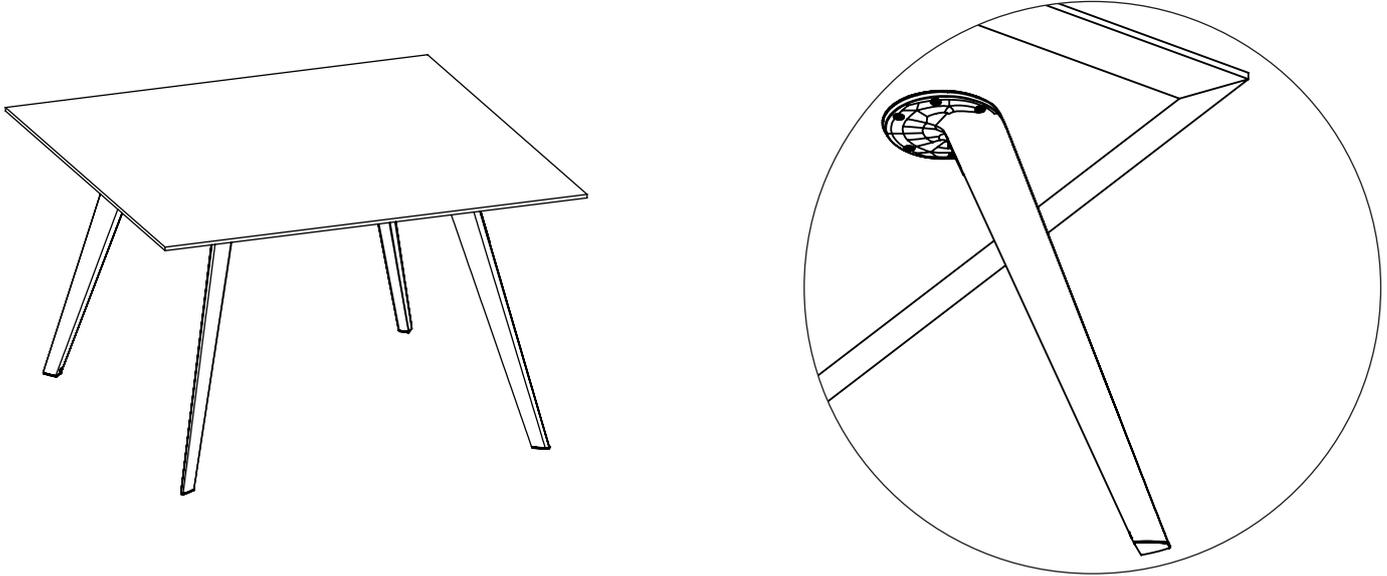
9332/9 Plectrum



180 cm side length (3 table legs)

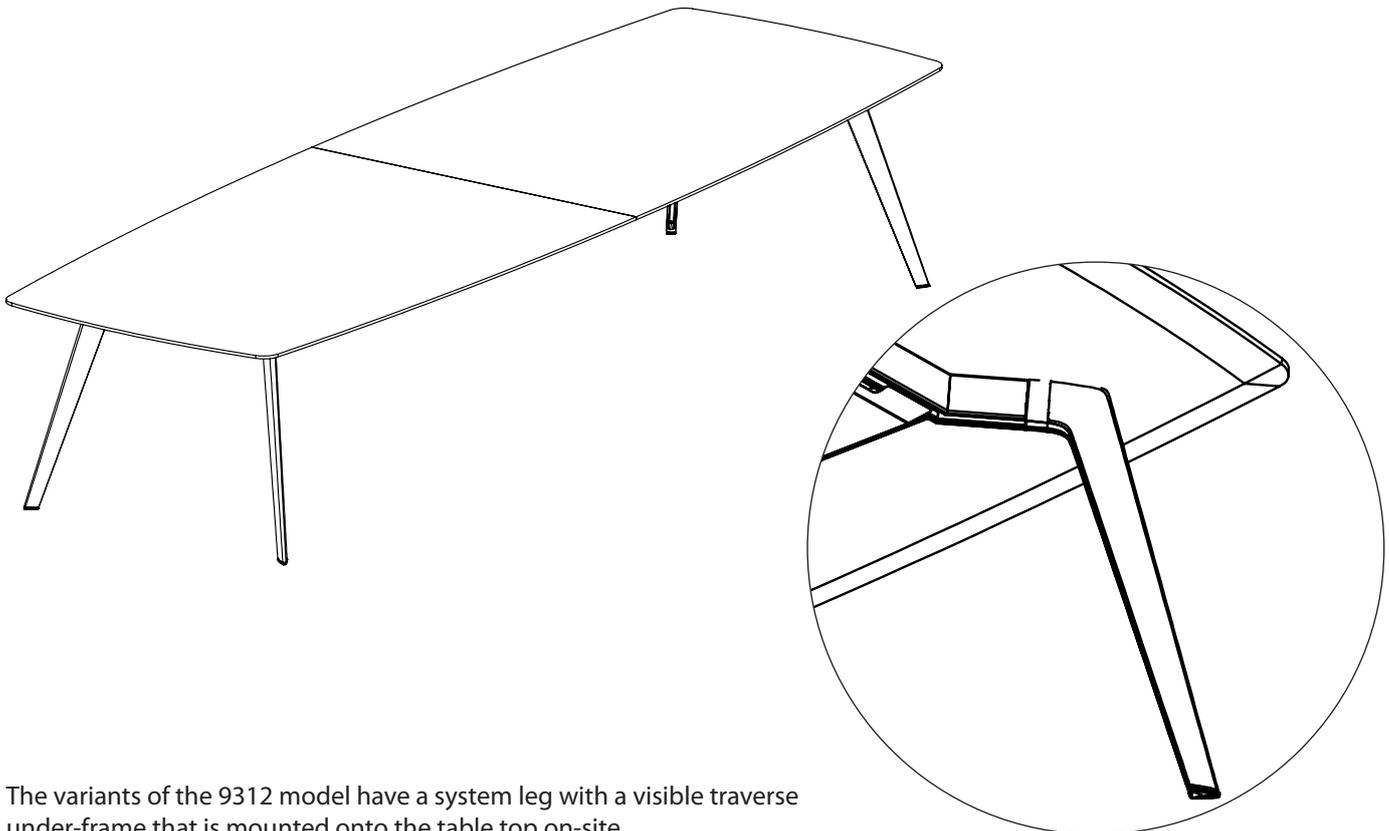
DESIGN OF THE LEG

Design of a table with individual legs



The variants of the 9310 model have an individual leg that is mounted onto the table top on-site.

Design of a table with system legs



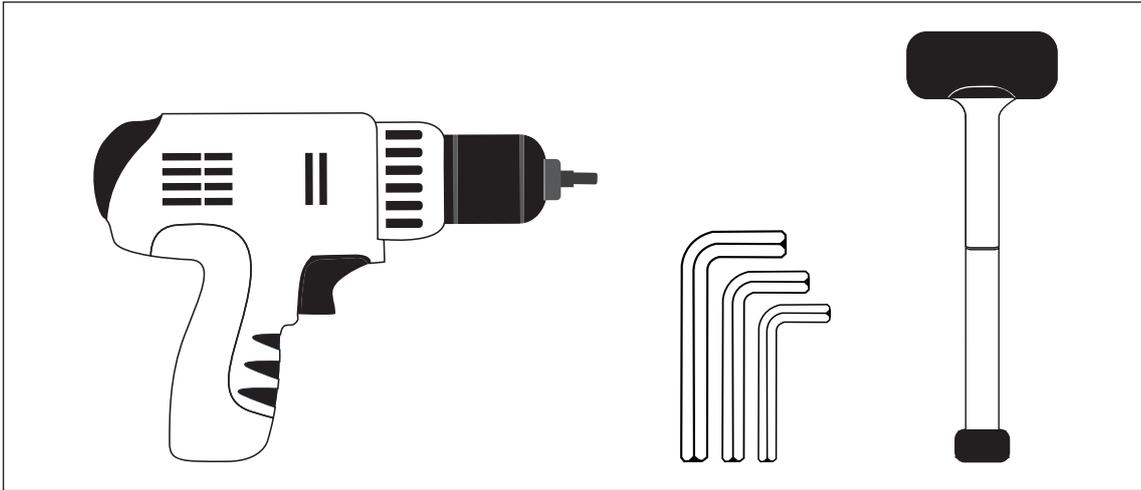
The variants of the 9312 model have a system leg with a visible traverse under-frame that is mounted onto the table top on-site.

NOTES FOR ASSEMBLY

General notes for setup

The assembly instructions provide general guidelines for assembling your ray table.

- The described workflows are to be observed for all table variants and designs.
- The assembly tools suggested are simply recommendations from Brunner GmbH.
- Only the materials supplied may be used for assembly.
- Brunner GmbH accepts no liability for damage caused during assembly.



Assembly tools for ray table

- Cordless screwdriver with hexagon insert, size 4; size 5; size 6
- Hexagon spanner, size 4; size 5; size 6
- Plastic hammer

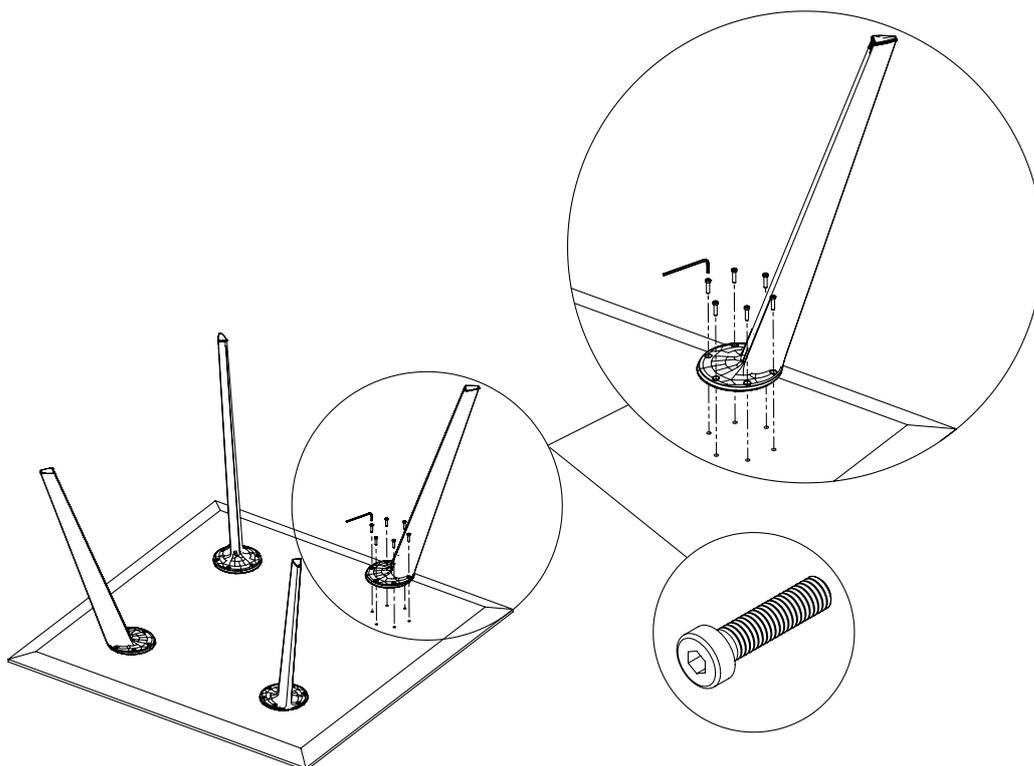
ASSEMBLY INSTRUCTIONS

Select the correct frame type from the overview of variants (page 5) before beginning the table assembly.

Assembly of a table with fixed individual legs

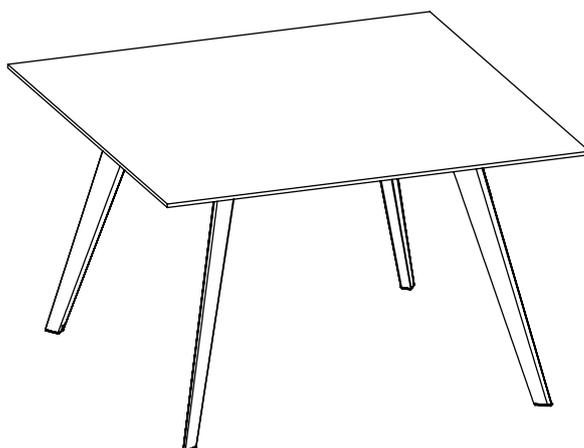
ASSEMBLY STEP 1

Place the table top on the ground with the table surface facing down, preferably on a soft layer such as a blanket to prevent scratches. Position the holes of the legs on the holes of the table top and align the leg correctly. For each table leg, screw in and tighten the six M6x25 screws included in delivery using the size 4 hexagon spanner with a torque of 5-7 Nm.



ASSEMBLY STEP 2

Lift the table carefully in order to tilt it and place it on its legs.

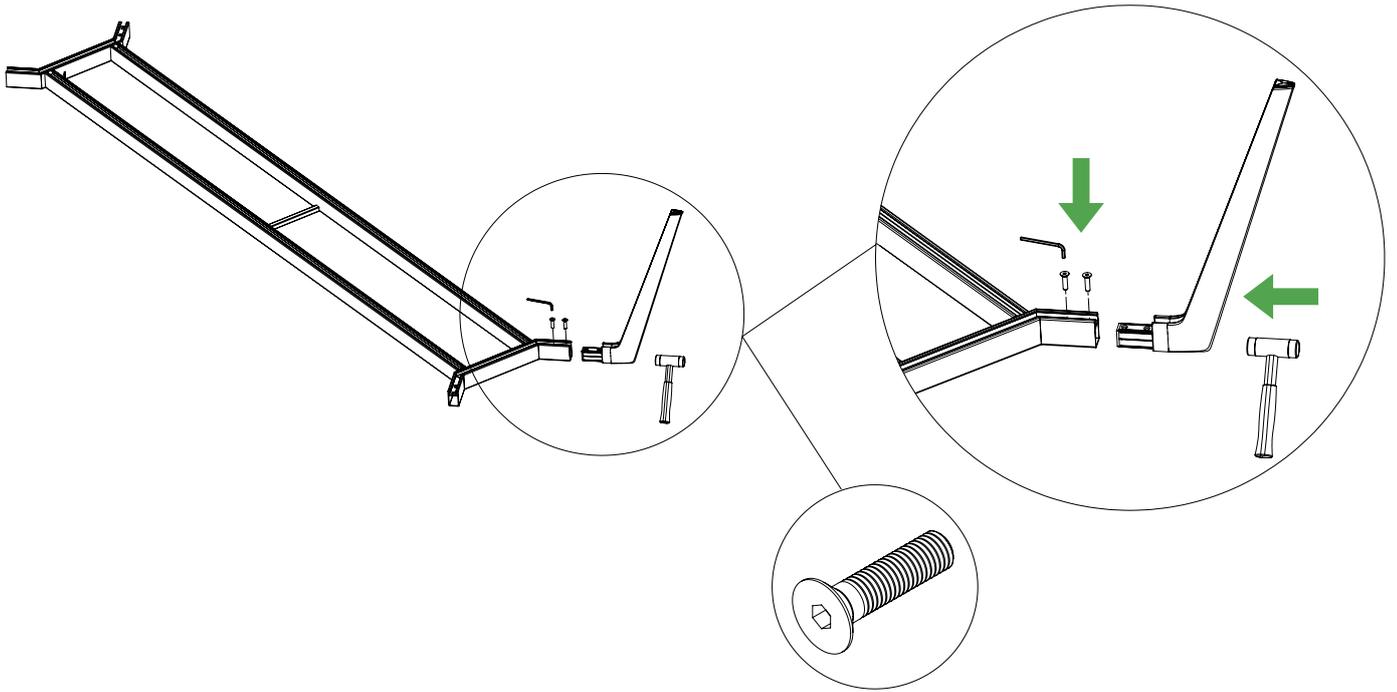


ASSEMBLY INSTRUCTIONS

Assembly of a table system with system legs

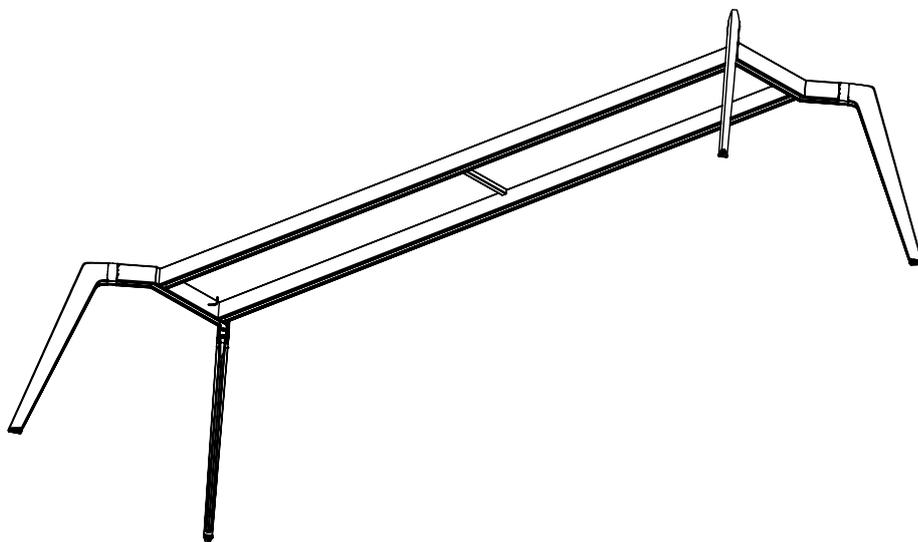
ASSEMBLY STEP 1

Using the rubber hammer, tap the connector peg on the upper end of the leg into the designated recess in the visible traverse under-frame intended. Screw in and tighten two of the M10 screws included in delivery using the size 6 hexagon spanner with a torque of approx. 20 Nm.



ASSEMBLY STEP 2

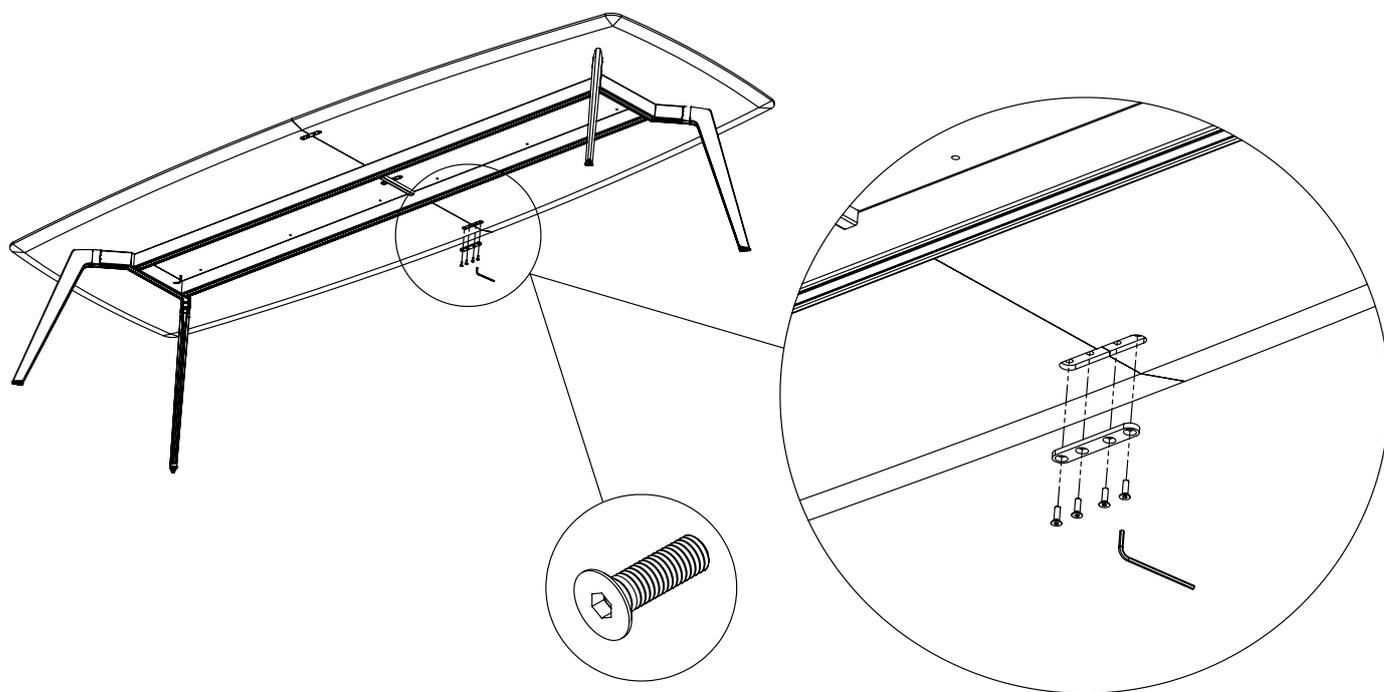
Lift the table frame carefully in order to tilt it and place it on its legs.



ASSEMBLY INSTRUCTIONS

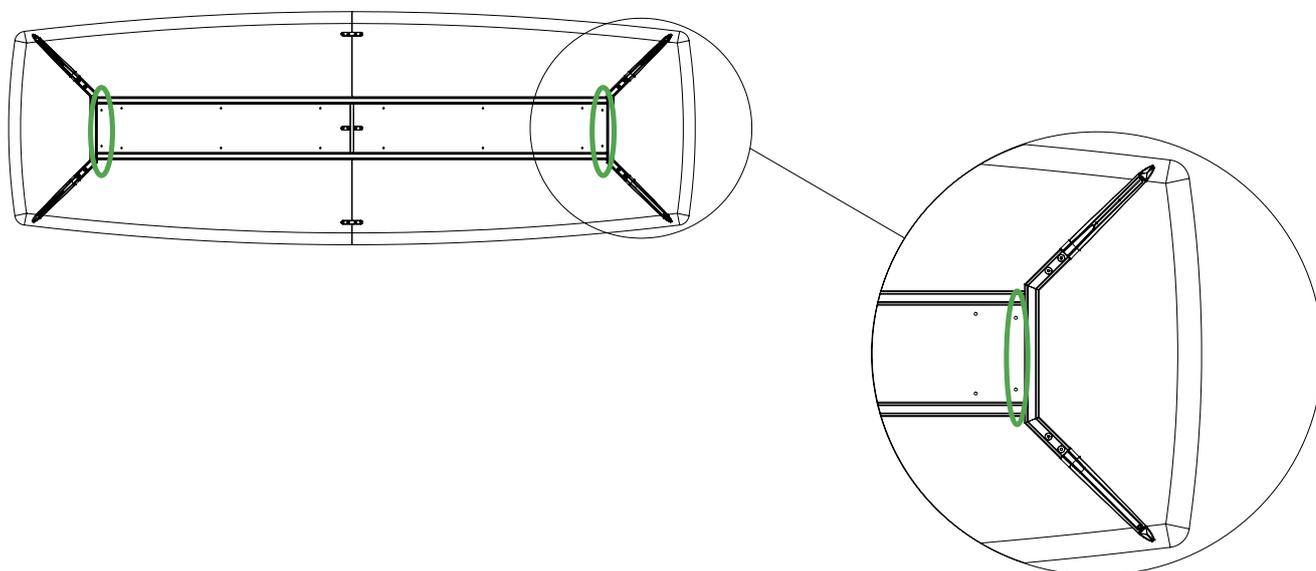
ASSEMBLY STEP 3

Place the table top(s) on the frame and align it with the edges. For multi-piece table tops, connect the pieces using the fixation brackets included in delivery. Position the fixation brackets in the designated depressions of the table top and tighten them using four M6x20 screws each, a size 4 hexagon spanner and a torque of approx. 5 Nm.



ASSEMBLY STEP 4

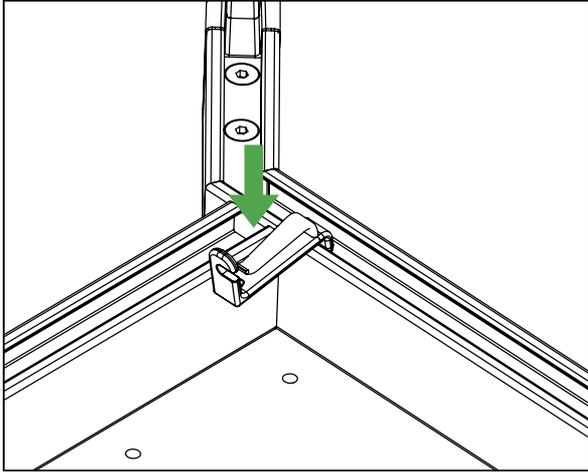
Realign the table top precisely and begin attaching the two outer screw-on points per table end as explained in assembly step 5. Attach the two outer screw-on points on both table ends first and then proceed with additional screwing. At first, screw in all screws loosely. After attaching all attachment points, tighten the screws one after another using a size 4 hexagon spanner and a torque of approx. 5 Nm.



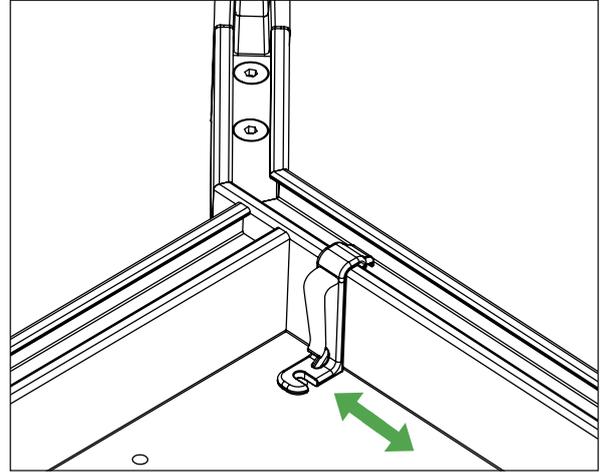
ASSEMBLY INSTRUCTIONS

ASSEMBLY STEP 5

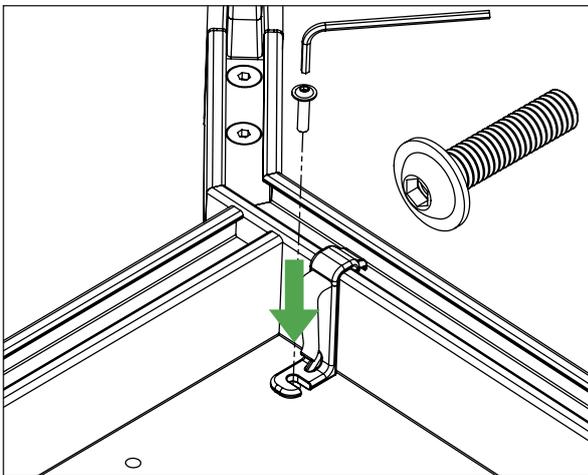
To attach the plastic bracket, hook the upper end into the rail of the frame and fold the other end of the plastic part down toward the table top.



Slide the plastic bracket within the rail so that the screw-on point is centred over the screw socket.



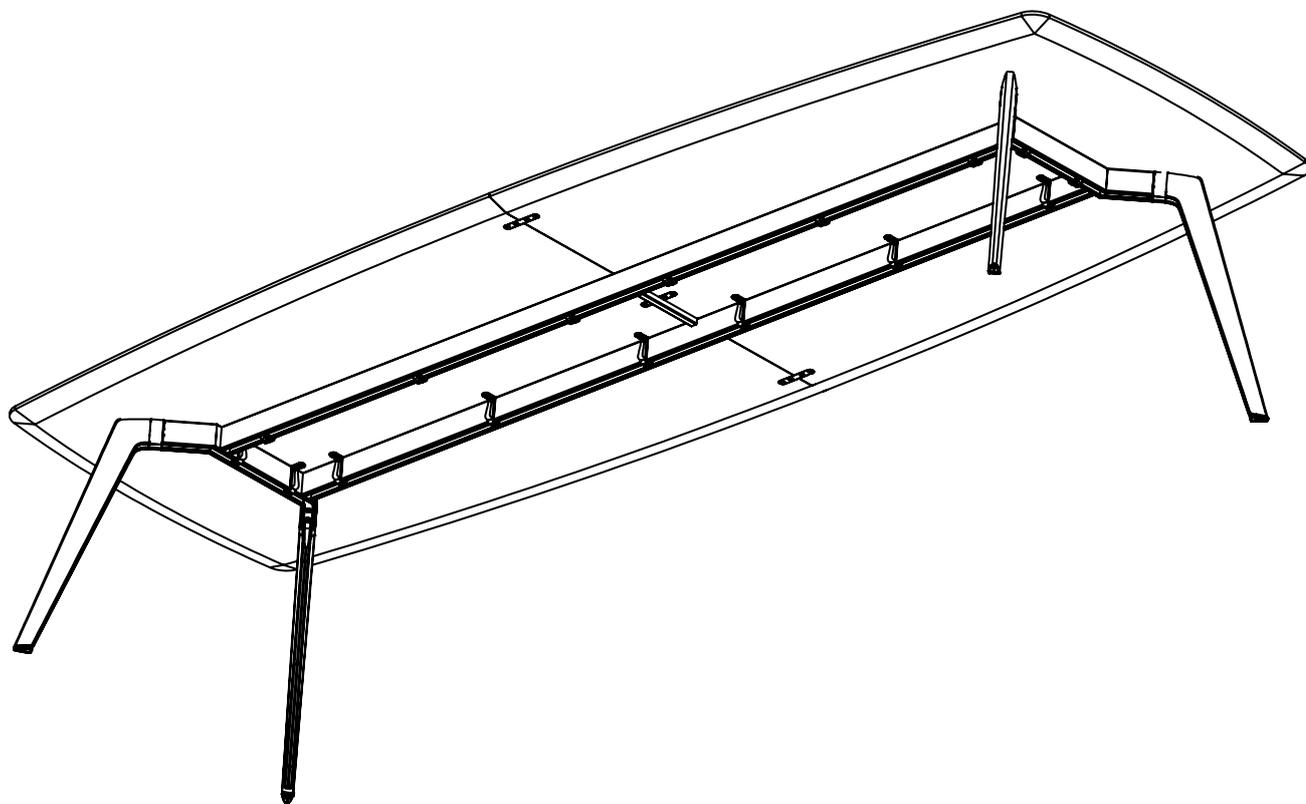
Now fasten the plastic bracket using a M6x25 screw and size 4 hexagon spanner. At first, only screw in the screws loosely.



ASSEMBLY INSTRUCTIONS

ASSEMBLY STEP 6

Once you have repeated the process for all screw-on points, tighten the screws one after another.



ELECTRIFICATION AND CABLING

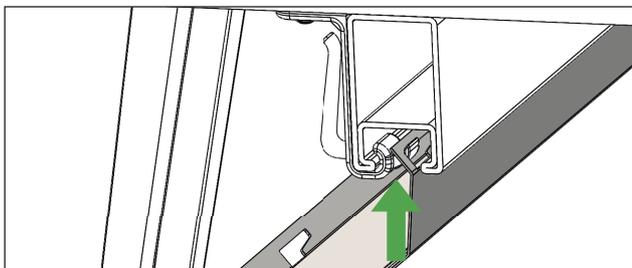
Electrification and cabling for a ray table conference table system

Various profile boxes are available to choose from for electrifying your ray table conference table system. All models are delivered with a 3m supply cable as standard. When cabling your ray table conference table, you can select from the following options for guiding the cables horizontally and vertically. You can utilise a cable channel to guide the cabling horizontally. The cable channel is available starting from a table length of 200 cm. There are various profile boxes to choose from, as well. If you have decided to purchase an accompanying profile box, it is delivered premounted onto the cable channel.

Guiding cables horizontally using a cable channel

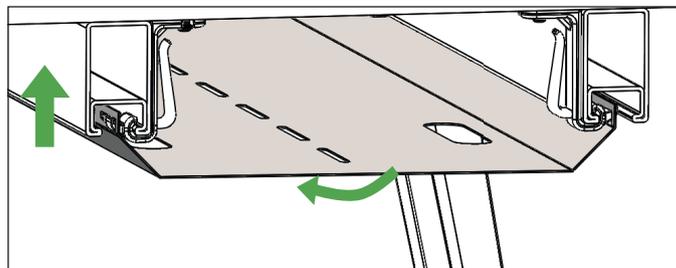
ASSEMBLY STEP 1

First, hang the openings of the cable channel on the clips of the plastic bracket inside the rail of the visible traverse under-frame.



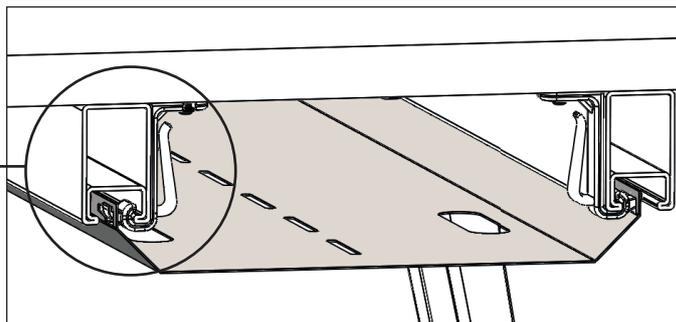
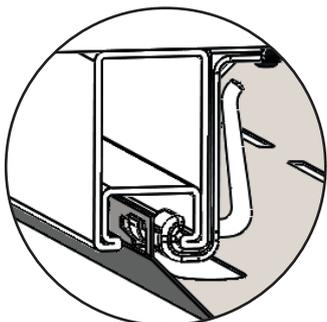
ASSEMBLY STEP 2

Second, swivel the open side to face the opposite rail and press the channel with the opening through the plastic hook of the clip in order to hook the channel on.



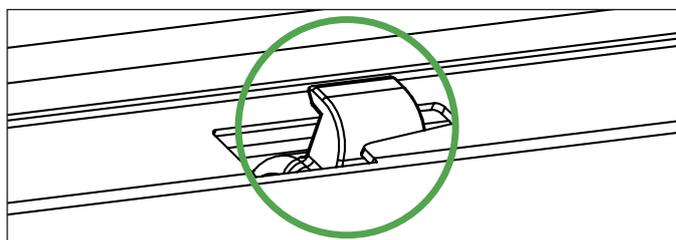
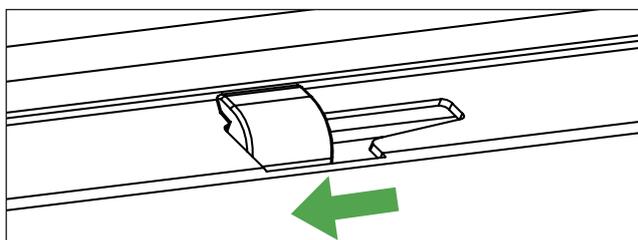
ASSEMBLY STEP 3

After you have mounted the cable channels on all plastic hooks, press the cable channel downward at the respective points in order to lock it into the correct position.



ASSEMBLY STEP 4

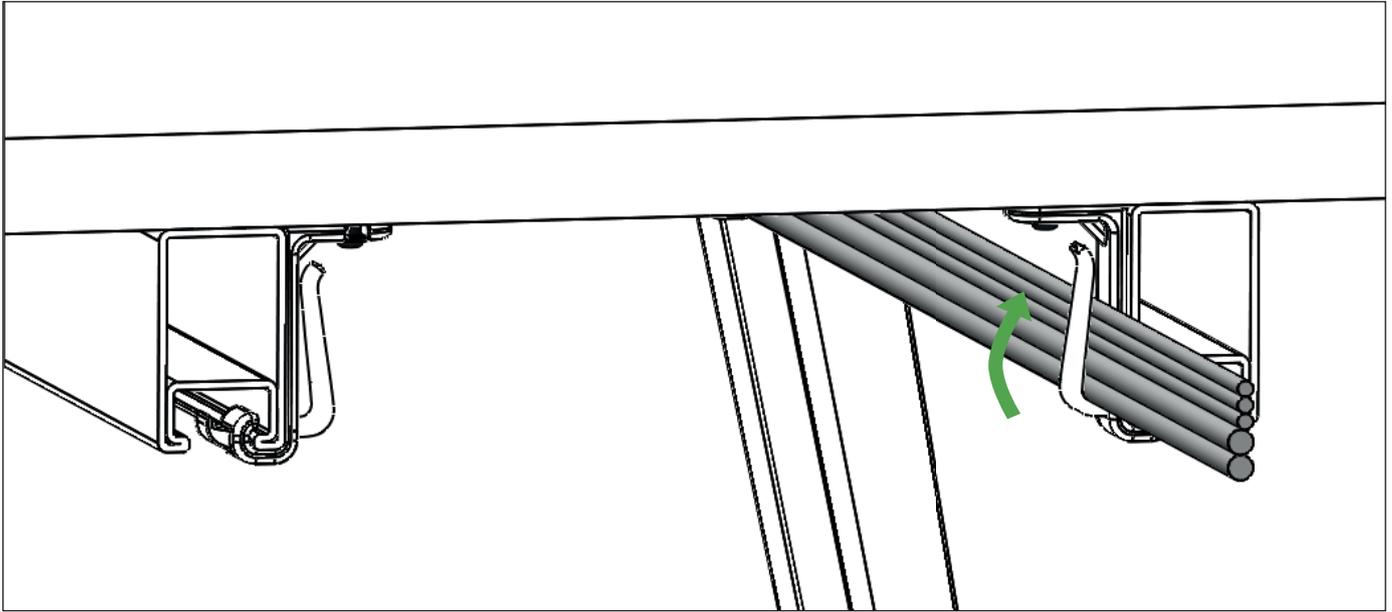
Slide the cable channel to the end of the narrow side in order to lock it.



ELECTRIFICATION AND CABLING

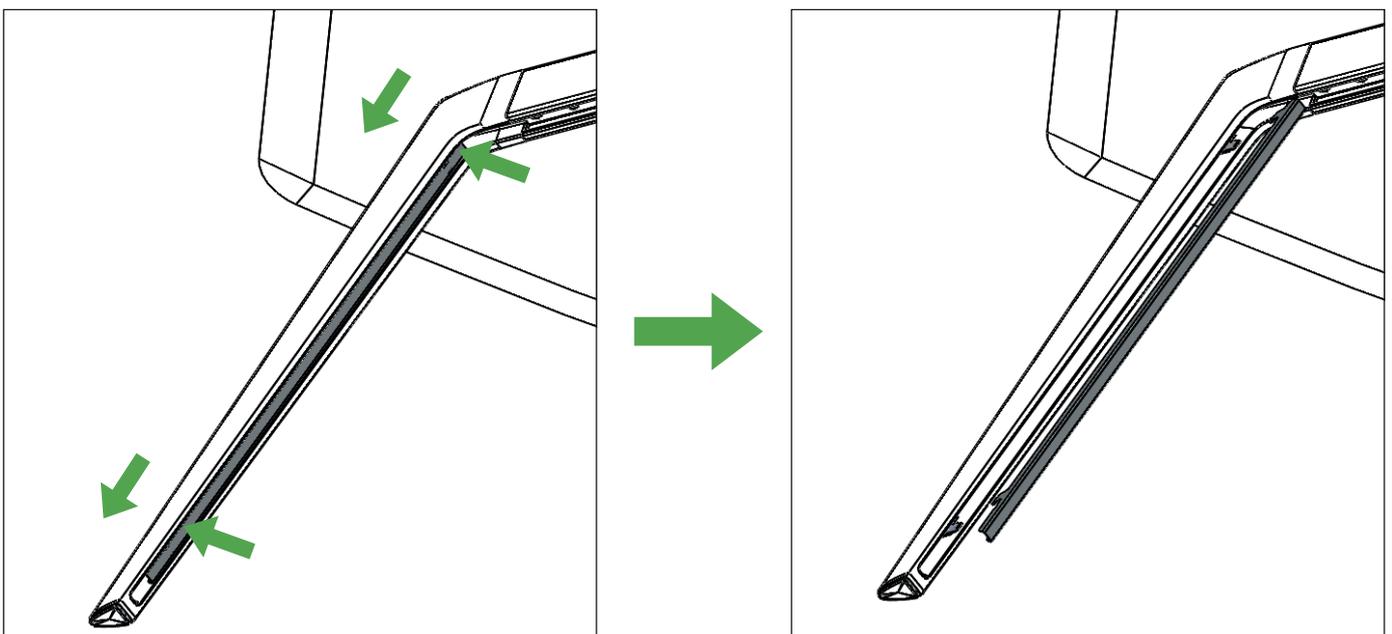
Guiding cables horizontally using plastic clips

Even without using a cable channel, the cables can be guided along the visible traverse under-frame and kept neatly stowed using the convenient plastic clips. The cables are clipped in on the inside of the plastic clip one after another.



Guiding cables vertically

The cables can be guided to the floor completely out of sight using a groove in the table leg. The groove is covered by a panel. The cable routing matches the visual appearance of the frame's aluminium surface. After placing the cable inside the panel, it is simply hung on the two plastic holders inside the table leg and slid downward to lock.



CARE INSTRUCTIONS

Careful and proper cleaning of the surfaces of your ray table is particularly important to keep it in optimum condition. The following cleaning instructions are only intended as a recommendation. Brunner GmbH will not be held liable for damage to the finish caused by improper cleaning.

Cleaning the aluminium frame

For normal use, it is sufficient to wipe the metal surfaces with a clean, dry dust cloth. Any particularly dirty areas can be cleaned with a standard, grease-dissolving all-purpose cleaner. Tarnished areas on the polished surface can be polished up with chrome polish. Never use abrasive cleaning agents, as well as toilet or sanitary cleaners. The gliders' surfaces should be regularly cleaned of coarse pieces of dirt or deposits.



Cleaning the powder-coated under-frame

For normal use, it is sufficient to wipe the powder-coated surfaces with a clean, soft, slightly damp cloth. Any particularly dirty areas can be cleaned with a standard, grease-dissolving all-purpose cleaner. However, abrasive cleaning agents and WC or sanitary cleaners must not be used because they may damage the powder-coated surface. Acid or alkaline cleaning agents and organic solvents must also not be used. Please only use soft cotton cloths for cleaning purposes and never use plastic sponges, wire wool or steam jet devices, which could permanently damage the surface. The gliders' surfaces should be regularly cleaned to remove coarse pieces of dirt or deposits.

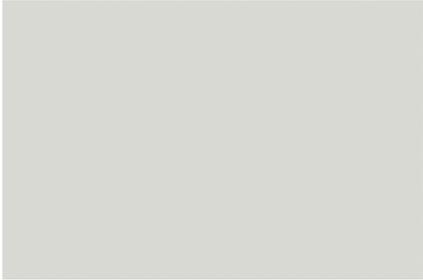


CARE INSTRUCTIONS



General cleaning of table tops

As a general rule, we recommend cleaning with a lint-free cloth dampened with pure water without any added cleaning agent or furniture polish. Afterwards, dry off the surface of the table top with a clean, soft cloth. Never use silicone-based polishes, strong ammonia, alcohol or plasticiser-based cleaning agents. The same applies to abrasive cleaning agents containing scouring agents.



Cleaning table tops with high-pressure laminate

Clean the surface with warm water and then dry it with a paper towel or soft cloth. If any dirt or residue remains, use a normal household cleaning agent, e.g. washing powder, liquid or solid soap. The cleaning agent should not contain any abrasive ingredients, as they could lead to changes in the gloss level and scratches. We recommend leaving the cleaning agent to work as required depending on how dirty the surface is. Afterwards, wash off with water and dry. Remove all residue from the cleaning agent in order to prevent streaking. Please do not use furniture polish or wax-based cleaning agents, as they are inclined to build up in the texture of the HPL finish and result in a sticky, unattractive layer that attracts dirt.



Cleaning table tops with oak or walnut veneer

Clean regularly with a soft, lint-free cloth. With normal use, it is enough to remove dirt from the surface once or twice a year with a damp cloth. Use water mixed with a small amount of commercially available mild detergent to dampen the cloth. Then, while the surface is still damp, wipe it with a soft, clean cloth in the same direction as the wood grain. Avoid rubbing hard, as this can cause differences in finish to occur with matte surfaces. After lengthy and heavy use, the lacquered surface can be cleaned with a commercially available furniture polish. When doing so, please note any applicable requirements for use. Where appropriate, check the compatibility using a spot on your ray tables that is not visible.

Note

For details, prices, terms and conditions, refer to the current price list. We reserve the right to technical changes, errors and colour deviations. Some models are displayed as special versions that are subject to additional costs.

Imprint

Product design:

jehs+laub

Illustrations:

Claas Ratjen . Brunner GmbH

Text:

Claas Ratjen . Hanne Haaf . Brunner GmbH

Design:

Kerstin Lamprecht. Brunner GmbH

www.brunner-group.com

© Brunner GmbH 2017 . Im Salmenkopf 10 . 77866 Rheinau, Germany
T. +49 78 44. 40 20. F. +49 78 44. 40 28 00. info@brunner-group.com